

Work Order ID 151542-2

Tuesday, September 27, 2016 2:30:42 PM

151542

Page 1

Item ID: D4436-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Aft Bracket Assembly

Stop

NS2

Start Date: 9/23/2016 Start Qty: 4.00

4
4

Cust Item ID:

Required Date: 9/27/2016 Req'd Qty: 4.00

Customer:

Reference:

DAS

Approvals:

Process Plan:

21

9-89

Date: SEP 28 2016

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4436

A

(4) Pick

Kit

JAN 05 2017

DAS
6
9-89

100

0.00

100

Small Fab

Memo

0.21

Small Fab

Assemble as per dwg and intall grommet

3

0

17-1-10

DAS
19
9-89

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.01

Quality Control

3

DAS
38
9-89

JAN 10 2017

160

Identify as per dwg & Stock Location: 516/8

0.00

160

Packaging

Memo

0.01

Packaging

3

DAS
6
9-89

JAN 11 2017

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Item ID: D4436-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Aft Bracket Assembly
Start Date: 9/23/2016 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 9/27/2016 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.07					DAS 21 9-89	JAN 16 2017	
Quality Control									

DAS
21
9-89 JAN 11 2017

Picklist Print

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Work Order ID: 151542

151542

Parent Item: D4436-041

D4436-041

Parent Item Name: Aft Bracket Assembly

Start Date: 9/23/2016

Required Date: 9/27/2016

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC
RevB 11.12.22 per PA2 EC verified by:JLM
12.01.24 PER DWG REV.A DD VERF:EC

IPP
IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4440-1		Manufactured	No			100	Each	23.0000	1	4			
D4440-1									**				
Grommet													

Location	Loc Qty	Loc Code
GA	23	
134762	2	
140598	1	
147084	20	

D4435-043		Manufactured	No			100	Each	1.0000	1	4			
D4435-043									**				
Mount Bracket Assembly													

Location	Loc Qty	Loc Code
ST098	1	
148851	1	

D4436-043		Manufactured	No			100	Each	10.0000	1	4			
D4436-043									**				
Aft Outboard Bracket Assembly													

Location	Loc Qty	Loc Code
ST621	10	
150128	10	

D4436-045		Manufactured	No			100	Each	6.0000	1	4			
D4436-045									**				
Aft Inboard Bracket Assembly													

Location	Loc Qty	Loc Code
ST620	6	
149674	6	

17-1-10 DAS 19

154202x2 JAN 05 2017
153078x2
151528x1

152189
153088

151105x2 JAN 05 2017
153131x2

DAS 6 9-80

DAS 6 9-80

DAS 6 9-80

Picklist Print

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Work Order ID: 151542

151542

Parent Item: D4436-041

D4436-041

Parent Item Name: Aft Bracket Assembly

Start Date: 9/23/2016

Required Date: 9/27/2016

Start Qty: 4.00

Required Qty: 4.00

AN525-832R6

Purchased

No

100

Each

121.0000

4

16

AN525-832R6

Screw

136044 Y 6 JAN 05 2017

DAS

6

B-BG

Location

Loc Qty

Loc Code

CA

14

m129682

14

GA

79

m135390

79

ST328

28

m134249

28